

ROTARY BURS / ROTARY FINNING BURS

HIGH SPEED STEEL / CARBIDE



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www.martindaleco.com



OVER 100 YEARS OF SERVICE.

Martindale Electric Co. started in the electric motor maintenance tool manufacturing business in 1913. From the start, we put emphasis on quality materials and workmanship — and on dedicated customer service.

Martindale specializes in the manufacture of equipment and supplies for the electric motor repairman. The products on the following pages are the result of continuous testing and research in an effort to help the motor maintenance industry minimize the costs of maintaining electric motors and generators.

The following pages are devoted to our complete line of Rotary Burs, High Speed Steel and Carbide Burs.

The Carbide Burs are by far the most popular for stators and armatures. The High Speed Steel (at a lower cost) are also used for this application and used extensively in the casting industry.





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ROTARY BURS / ROTARY FINNING BURS

BUR KIT (WITH GRINDER)
BURS, CARIBE
4" & 6" SOLID CARBIDE 4
LONG CARBIDE BURS WITH STEEL SHANKS
SETS 8
SMALL BURS 6 - 7
STANDARD BURS 5
BURS, HIGH-SPEED STEEL
FINNING BURS 8
STANDARD BURS 9
GRINDERS, HAND, AIR / ELECTRIC

CARBIDE ROTARY BURS

For slot cleaning

Proven to be one of the handiest tools for getting at those hard-to-reach spots in armature and stator slots. These special extra long and extremely hard tungsten carbide cutting tools cut right through and remove flash welds and other hard obstructions easily. These tungsten carbide burs perform best at higher speeds in the 18,000 to 25,000 r.p.m. range, such as provided by the grinders shown on page 9.

The 4" or 6" Length x 1/4" diameter Solid Carbide Burs are generally recommended for slot cleaning. Occasionally situations arise where a longer length bur or a slightly larger diameter are required. In these situations we do offer carbide burs brazed onto longer steel shanks, as listed below, with either 1/4" or 3/8" diameter heads.

Solid Carbide Burs ground from solid carbide rod. Available with 1/4" diam. heads x 4" or 6" length, with 1/4" diam shanks:



^r 6" length, with 1/4" diam shanks:	Part No.	Catalog Number
	RB4-04	CABURB404
	RB4-06	CABURB406
	564.04	
	RC4-04	CABURC404
- S.W.S.	RC4-06	CABURC406
TUNGSTEN-CARBIDE	RD4-04	CABURD404
TUNGSTENCANDIDE	RD4-06	CABURD406
	RH4-04	CABURH404
	RH4-06	CABURH406
	RJ4-04	CABURJ404
	RJ4-06	CABURJ406

Solid Carbide Bur Heads, brazed to steel shanks. Available with 1/4" or 3/8" diam. heads, in various overall lengths, and 1/4" diam. shanks:

IF THE SIZE YOU NEED ISN'T LISTED, PLEASE ASK FOR A QUOTATION. ALSO SEE PAGE 8 FOR LONGER HIGH SPEED STEEL BURS.

)			2	
	Part No.	Catalog Number		Part No.	Catalog Number		Part No.	Catalog Number		Part No.	Catalog Number		Part No.	Catalog Number
	RB4-06S	CABURB406S		RC4-06S	CABURC406S	- 85	RD4-06S	CABURD406S	- 11	RH4-06S	CABURH406S	- ñi	RJ4-06S	CABURJ406S
- 88	RB4-08	CABURB408	- 11	RC4-08	CABURC408	- 11	RD4-08	CABURD408	- 11	RH4-08	CABURH408	- 11	RJ4-08	CABURJ408
	RB4-09	CABURB409	- 11	RC4-10	CABURC410	- 11	RD4-10	CABURD410	- 11	RH4-10	CABURH410	- 88	RJ4-10	CABURJ410
- 111	RB4-10	CABURB410	- 00	RC4-12	CABURC412	- 11	RD4-12	CABURD412		RH4-12	CABURH412	- 111	RJ4-12	CABURJ412
	RB4-12	CABURB412	- 111	RC4-15	CABURC415	- 11	RD4-15	CABURD415		RH4-15	CABURH415	- 88	RJ4-15	CABURJ415
10	RB4-15	CABURB415	- 88	RC4-18	CABURC418	- 11	RD6-04	CABURD604	- 11	RH4-18	CABURH418	- 111	RJ4-18	CABURJ418
	RB4-18	CABURB418		RC6-04	CABURC604	- 11	RD6-06	CABURD606	- 11	RH6-04	CABURH604	- 88	RJ6-04	CABURJ604
88	RB6-04	CABURB604	- 11	RC6-06	CABURC606	- 88	RD6-08	CABURD608	- 11	RH6-06	CABURH606	- 88	RJ6-06	CABURJ606
11	RB6-06	CABURB606	- 88	RC6-08	CABURC608	- 88	RD6-10	CABURD610	- 11	RH6-08	CABURH608	- 88	RJ6-08	CABURJ608
88	RB6-08	CABURB608	- 11	RC6-10	CABURC610	- 10	RD6-12	CABURD612	- 11	RH6-10	CABURH610	- 11	RJ6-10	CABURJ610
	RB6-10	CABURB610	- 11	RC6-12	CABURC612				- 11	RH6-12	CABURH612	- 88	RJ6-12	CABURJ612
	RB6-12	CABURB612												

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MARTINDALE CARBIDE ROTARY BURS

For the toughest metalcutting jobs, for cutting abrasive materials and metals too hard or tough for high-speed steel tools, Martindale Carbide Rotary Burs are the answer.

Each tool is ground from solid tungsten-carbide by precision automatic machinery assuring exact contours and dimensions as well as perfect concentricity.

Specials:

The tool shapes and sizes listed below are considered stock tools, as they are the ones most commonly used. For particular operations, however, other shapes, or other sizes in the shapes listed, can easily be furnished upon receipt of your specifications.

Teeth:

Standard cut tools have the following numbers of teeth per inch of circumference (more or fewer teeth can be furnished if desired):

Diam.	Teeth per in.
1/8"	31
1/4"	25
3/8"	20
1/2"	16
5/8"	16
3/4"	13

See next page for recommended speeds and information on regrinding.

CYLINDER (No End Cut)

	Tool	Cutting	Surface	Catalog
1/14)	No.	Diam.	Length	Number
	RA2	1/8"	5/8"	CABURA2
	RA4	1/4"	5/8"	CABURA4
	RA6	3/8"	3/4"	CABURA6
	RA8	1/2"	1"	CABURA8
1/	RA10	5/8"	1"	CABURA10
	RA12	3/4"	1"	CABURA12

With end-cut — add 10%

CYLINDER (Radius End)

	Tool	Cutting	Surface	Catalog
	No.	Diam.	Length	Number
6	RB2	1/8"	1/2"	CABURB2
	RB4	1/4"	5/8"	CABURB4
2	RB6	3/8"	3/4"	CABURB6
2	RB8	1/2"	1"	CABURB8
	RB10	5/8"	1"	CABURB10
	RB12	3/4"	1"	CABURB12

TREE (Radius End)

	Tool	Cutting	g Surface	Catalog
1	No.	Diam.	Length	Number
A	RC4	1/4"	5/8"	CABURC4
1	RC6	3/8"	3/4"	CABURC6
4	RC8	1/2"	1"	CABURC8
	RC10	5/8"	1"	CABURC10
	RC12	3/4"	1"	CABURC12

TREE (Pointed End)

Tool		Cutting	Surface	Catalog
	No.	Diam.	Length	Number
	RD4	1/4"	5/8"	CABURD4
	RD6	3/8"	3/4"	CABURD6
4	RD8	1/2"	3/4"	CABURD8
	RD10	5/8"	1"	CABURD10
	RD12	3/4"	1"	CABURD12

Tool	Cutting	Surface	Catalog
No.	Diam.	Length	Number
RH2	1/8"	3/32"	CABURH2
RH4	1/4"	7/32"	CABURH4
RH6	3/8"	5/16"	CABURH6
RH8	1/2"	7/16"	CABURH8
RH10	5/8"	9/16"	CABURH10
RH12	3/4"	11/16"	CABURH12

OVAL

	Tool	Cutting	g Surface	Catalog	
2	No.	Diam.	Length	Number	
1	RJ4	1/4"	3/8"	CABURJ4	
1	RJ6	3/8"	5/8"	CABURJ6	
ŕ	RJ8	1/2"	7/8"	CABURJ8	
	RJ10	5/8"	1"	CABURJ10	
	RJ12	3/4"	1"	CABURJ12	

CUTS AVAILABLE:





(List Price) *Furnished unless otherwise specified.

INVERTED CONE

Tool No.	Cutting	Catalog	
1001 NO.	Diam.	Length	Number
T4	1/4"	5/16"	CABURT4
RT8	1/2"	1/2"	CABURT8
RT12	3/4"	5/8"	CABURT12

With end-cut – add 10%

CONE (14° Included Angle)

Diam.

1/4"

5/16"

3/8"

1/2"

5/8"

3/4"

CONE (60° and 90°)

Cutting Surface

Length

5/8"

7/8"

1-1/16"

1-1/8"

1-5/16"

1-1/2"

CONE

Tool

No.

RL4

RL5

RL6

RL8

RL10

RL12

Tool	Cutting	Surface	Incl.	Catalog
No.	Diam.	Length	Angle	Number
RF4	1/4"	1"	10°	CABURF4
RF6	3/8"	5/8"	28°	CABURF6
RF8	1/2"	7/8"	28°	CABURF8
RF10	5/8"	1"	31°	CABURF10

Incl.

Angle

14°

14°

14°

14°

14°

14°

Catalog

Number

CABURL4

CABURL5

CABURL6

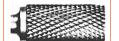
CABURL8

CABURL10

CABURL12

DOUBLE CUT

(List Price)



DIAMOND CUT (List + 20%)

FAST MILL CUT

(List + 20%)



Cutting Surface Tool Catalog Number No. Anale Length Diam. RS6 3/8" 5/16" 60° CABURS6 RS8 1/2" 7/16" 60° CABURS8 RS10 5/8" 9/16" 60° CABURS10 RS12 3/4" 11/16" 60° CABURS12 RG6 3/8" 3/16" 90° CABURG6 1/4" 1/2" 90° CABURG8 RG8 5/16" 90° CABURG10 **RG10** 5/8" RG12 3/4" 3/8" 90° CABURG12

SHANKS: 1/4" diam x 1-1/4" or more long, to give maximum of 2-1/4" overall length.

FLAME			
Tool No.	Cutting	Catalog	
1001 NO.	Diam.	Length	Number
RV5	5/16"	3/4"	CABURV5
RV8	1/2"	1-1/4"	CABURV8
RV10	5/8"	1-7/16"	CABURV10
RV12	3/4"	1-5/8"	CABURV12

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MARTINDALE CARBIDE ROTARY BURS

SMALL DIAMETER CARBIDE ROTARY BURS

Solid Carbide | 3/32" Diam. Shank | 1-1/4" Overall Length

					Å			
Tool No.	XA-3/32	XB-3/32	XC-3/32	XD-3/32	XF-3/32	XH-3/32	XJ-3/32	XT-3/32
Diam. Cut	3/32"	3/32"	3/32"	3/32"	3/32"	3/32"	3/32"	3/32"
Length Cut	3/8"	3/8"	1/4"	1/4"	1/4"	3/32"	1/8"	1/8"
Catalog Number	CABUXA332	CABUXB332	CABUXC332	CABUXD332	CABUXF332	CABUXH332	CABUXJ332	CABUXT332

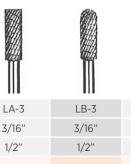
Solid Carbide | 1/8" Diam. Shank | 1-1/2" Overall Length

Tool No.	XA-1/8S	XA-1/8	XB-1/8S	XB-1/8	XC-1/8	XD-1/8	XF-1/8
Diam. Cut	3/32"	1/8"	3/32"	1/8"	1/8"	1/8"	1/8"
Length Cut	7/16"	9/16"	7/16"	9/16"	1/2"	1/2"	1/2"
Catalog Number	CABUXA18S	CABUXA18	CABUXB18S	CABUXB18	CABUXC18	CABUXD18	CABUXF18



	111	111	111	111	111	111
Tool No. XH-1/8S	XH-1/8	XJ-1/8	XT-1/8	XV-1/8	XS-1/8	XG-1/8
Diam. Cut 3/32"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"
Length Cut 3/32"	1/8"	7/32"	3/16"	1/4"	60°	90°
Catalog Number CABUXH18S	CABUXH18	CABUXJ18	CABUXT18	CABUXV18	CABUXS18	CABUXG18

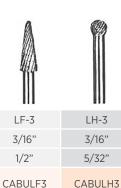
Solid Carbide | 1/8" Diam. Shank | 1-1/2" Overall Length

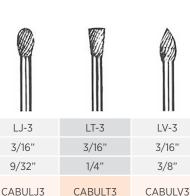


CABULB3



CABULD3





LJ-3

3/16"

9/32"

CABULA3

Tool No.

Diam. Cut

Length Cut

Catalog

Number

LC-3

3/16"

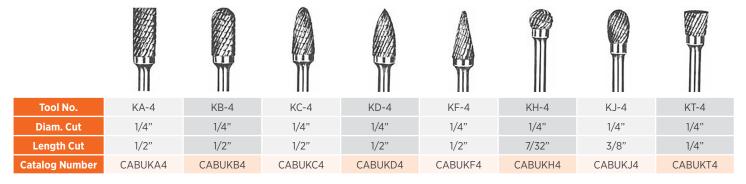
1/2"

CABULC3

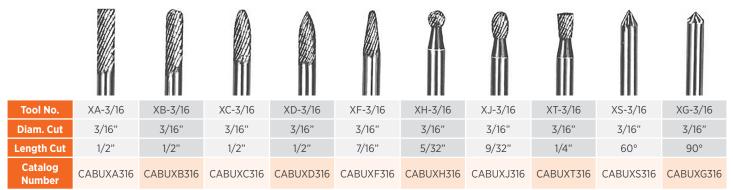
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Solid Carbide Head | Steel Shank | 1/8" Diam. Shank | 1-1/4" Shank Length



Solid Carbide | 3/16" Diam. Shank | 2" Overall Length



Solid Carbide Head | 1/4" Diam. Shank | 2" Overall Length

Tool No.	RA-4	RB-4	RC-4	RD-4	RF-4	RH-4	RJ-4	RT-4
Diam. Cut	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"
Length Cut	5/8"	5/8"	5/8"	5/8"	1"	7/32"	3/8"	5/16"
Catalog Number	CABURA4	CABURB4	CABURC4	CABURD4	CABURF4	CABURH4	CABURJ4	CABURT4

Regrinding:

Martindale Carbide Rotary Burs can be reground many times with only a very small alteration in the size of the tool and with no reduction of new tool cutting ability. Cost is approximately 25% of a new tool cost.

* If tools need reconditioning work, other than ordinary regrinding (chipped teeth, damaged shanks, etc.), price will be double that of regrinding.

Recommended Speeds for Carbide Burs:

Diam.	R.P.M.	Diam.	R.P.M.
1/8"	45,000	5/8"	18,000
1/4"	30,000	3/4"	16,000
3/8"	24,000	7/8"	14,500
1/2"	20,000	1"	13,000

Diameter means largest cutting surface diameter.

These speeds may be varied up to 50% on some jobs with very good results as to stock removal and finish obtained.

CARBIDE BUR SETS

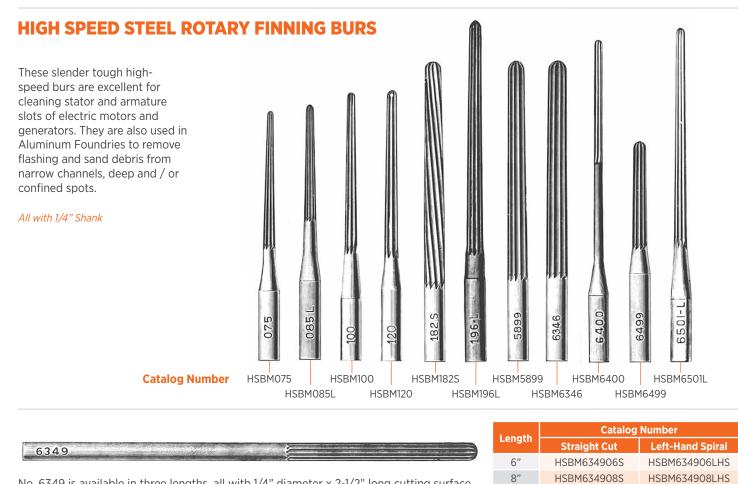
See Page 8 - for special prices on 8 different sets with 6 various Carbide Burs per set.

CARBIDE BUR SETS



Carbide Bur Sets shown on the right, 6 shapes are available in 8 different sizes as indicated below and as detailed on pages 6 to 10.

	11/ 11/	111 111	III III	
Sets	Bur Diameter	Shank Diameter	Burs Included In Set	Catalog Number
X-3/32	3/32"	3/32"	XA-3/32, XB-3/32, XC-3/32, XD-3/32, XH-3/32, XJ-3/32	CABUX332
X-1/8	1/8"	1/8"	XA-1/8, XB-1/8, XC-1/8, XD-1/8, XH-1/8, XJ-1/8	CABUX18
X-3/16	3/16"	3/16"	XA-3/16, XB-3/16, XC-3/16, XD-3/16, XH-3/16, XJ-3/16	CABUX316
R-4	1/4"	1/4"	RA-4, RB-4, RC-4, RD-4, RH-4, RJ-4	CABUR4
R-3/8	3/8"	1/4"	RA6, RB6, RC6, RD6, RH6, RJ6	CABUR38
R-1/2	1/2"	1/4"	RA8, RB8, RC8, RD8, RH8, RJ8	CABUR12
L3	3/16"	1/8"	LA-3, LB-3, LC-3, LD-3, LH-3, LJ-3	CABUL3
K4	1/4"	1/8"	KA-4, KB-4, KC-4, KD-4, KH-4, KJ-4	CABUK4



No. 6349 is available in three lengths, all with 1/4" diameter x 2-1/2" long cutting surface.

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HIGH-SPEED STEEL ROTARY BURS - GROUND FROM SOLID

Designed for use at moderate speeds (such as is available from Flexible Shaft Machines as shown on our web site, these Rotary Burs are ground from High-Speed Steel blanks after hardening.

Grinding is done by precision automatic machinery assuring exact contours and dimensions as well as perfect concentricity.

CYLINDER (No End Cut)

Tool No.	Cutting	Cutting Surface		
TOOLNO.	Diam.	Length	Number	
GA2	1/8"	1/2"	HSBGA2	
GA3	3/16"	1/2"	HSBGA3	
GA4	1/4"	1"	HSBGA4	
GA5	5/16"	1"	HSBGA5	
GA6	3/8"	1"	HSBGA6	
GA6L	3/8"	1-1/2"	HSBGA6L	
GA7	7/16"	1"	HSBGA7	
GA8	1/2"	1"	HSBGA8	
GA10	5/8"	1"	HSBGA10	
GA12	3/4"	3/4"	HSBGA12	
GA12L	3/4"	1"	HSBGA12L	
GA16	1"	1"	HSBGA16	

With end-cut — available at additional cost

CYLINDER (Radius End)

Tool No.	Cutting	Catalog	
1001 NO.	Diam.	Length	Number
GB2	1/8"	1/2"	HSBGB2
GB3	3/16"	1/2"	HSBGB3
GB4	1/4"	1"	HSBGB4
GB5	5/16"	1"	HSBGB5
GB6	3/8"	1"	HSBGB6
GB6L	3/8"	1-1/2"	HSBGB6L
GB7	7/16"	1"	HSBGB7
GB8	1/2"	1"	HSBGB8
GB10	5/8"	1"	HSBGB10
GB12	3/4"	1-1/4"	HSBGB12

TREE (Radius End)

Teel No	Cutting	Catalog	
Tool No.	Diam.	Length	Number
GC4	1/4"	3/4"	HSBGC4
GC6	3/8"	3/4"	HSBGC6
GC8	1/2"	1-1/8"	HSBGC8
GC10	5/8"	1-1/8"	HSBGC10
GC12	3/4"	1-1/4"	HSBGC12
GC18	1-1/8"	2"	HSBGC18

TREE (Pointed End)

Tool No.	Cutting	Catalog	
1001 NO.	Diam.	Length	Number
GD4	1/4"	3/4"	HSBGD4
GD6	3/8"	3/4"	HSBGD6
GD8	1/2"	3/4"	HSBGD8
GD8L	1/2"	1-1/8"	HSBGD8L
GD10	5/8"	1"	HSBGD10
GD18	1-1/8"	2"	HSBGD18

CUTS AVAILABLE:	

***STANDARD CUT** (List Price)

*Furnished unless otherwise specified.

> DOUBLE CUT (List Price)

FINE CUT & COARSE CUT

available at additional cost

SHANKS: 1/4" diam x 1-1/4" or more long, to give maximum of 2-1/4" overall length.

SPECIALS:

Submit specifications for any special Rotary Bur desired. Quotation of price and delivery will be made promptly.



CONE				
Teel No.	Cutting Surface		Incl.	Catalog
Tool No.	Diam.	Length	Angle	Number
GF4	1/4"	1/2"	22°	HSBGF4
GF4L	1/4"	1"	10°	HSBGF4L
GF5	5/16"	3/4"	14°	HSBGF5
GF6	3/8"	1"	14°	HSBGF6
GF8	1/2"	1"	28°	HSBGF8
GF10	5/8"	1"	31°	HSBGF10
GF12	3/4"	1"	34°	HSBGF12

BALL



OVAL

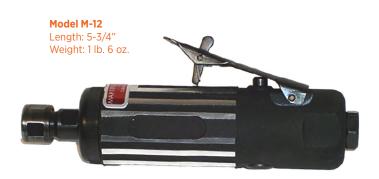


TeelNe	Cutting	Catalog	
Tool No.	Diam.	Length	Number
GJ3	3/16"	5/16"	HSBGJ3
GJ4	1/4"	1/2"	HSBGJ4
GJ5	5/16"	1/2"	HSBGJ5
GJ6	3/8"	5/8"	HSBGJ6
GJ8	1/2"	7/8"	HSBGJ8
GJ10	5/8"	1"	HSBGJ10
GJ12	3/4"	1"	HSBGJ12
GJ16	1"	1-3/8"	HSBGJ16

CONE (60° and 90°)

Teel No	Cutting Surface		Incl.	Catalog
Tool No.	Diam.	Length	Angle	Number
GS4	1/4"	3/16"	60°	HSBGS4
GS6	3/8"	1/4"	60°	HSBGS6
GS8	1/2"	7/16"	60°	HSBGS8
GS10	5/8"	1/2"	60°	HSBGS10
GS12	3/4"	5/8"	60°	HSBGS12
GS14	7/8"	3/4"	60°	HSBGS14
GS16	1"	3/4"	60°	HSBGS16
GG4	1/4"	1/8"	90°	HSBGG4
GG6	3/8"	3/16"	90°	HSBGG6
GG8	1/2"	1/4"	90°	HSBGG8
GG10	5/8"	5/16"	90°	HSBGG10
GG12	3/4"	3/8"	90°	HSBGG12
GG14	7/8"	7/16"	90°	HSBGG14
GG16	1"	1/2"	90°	HSBGG16

MARTINDALE PRODUCTION AIR GRINDER



Model M-12 is designed for hard usage such as encountered in foundries, etc. It will stand up to steady production work with rotary burs and with mounted grinding wheels or points up to 1-1/2" diameter. Turns 18,000 r.p.m., 1/2 h.p. at 90 PSI air pressure. Uses approximately 18-22 CFM.

Model M-12 has a built-in speed regulator, specially designed nose piece for firm easy grip, 1/4" female N.P.T.F. air inlet, 1/4" collet, and the necessary wrenches as standard equipment.

Air exhaust is at the front of the grinder around the spindle, where it effectively blows grinding dusts away from the work and operator.

OPTIONAL EQUIPMENT:

1/8" reducer can be substituted for 1/4" collet at no extra charge.

Description	Catalog Number
Model M-12 Air Grinder, complete with 1/4" collet and wrenches	AGRD1814
1/8" Reducer (Optional Equipment)	AGRDC18
Automatic Air Filter-Lubricator (See Description Below)	FILL01

NO. 38-A CARBIDE ROTARY BUR KIT

The No. 38-A Kit includes a high-speed precision manufactured air grinder with 1/4" collet. This grinder is similar to the one above except it's operating speed is 21,000 r.p.m. to accommodate the 5 solid carbide 1/4" diameter rotary burs included with the kit.

Burs included are RB4, RC4, RD4, RH4, and RJ4; all are 1/4" diameter cutting surface and shank, of five different shapes. All are "double-cut" making them suitable for use on either extremely hard or relatively soft materials. Burs can be re-ordered by number and are listed on page 6.

The high quality grinder is manufactured for Martindale and is a compact 5-3/4" long; lightweight 1 lb., 6 oz.; and high speed 21,000 r.p.m. Recommended air pressure is 70-90 PSI, air inlet is 1/4" female N.P.T.F.

Description	Catalog Number
Carbide Rotary Bur Kit No. 38-A, Complete in storage box	CABU38A
Automatic Air Filter-Lubricator (See Description Below)	FILL01

Net Weight 2 lbs. 6 ozs., Shipping Weight 4 lbs.



F 216.521.9476 Local & Overseas 800.344.9191 USA & Canada



AUTOMATIC AIR FILTER-LUBRICATOR



Highly recommended for use with any air powered tools.

This Fog Type Filter-Lubricator is designed to remove dirt, pipe scale, and most liquid aerosols which cause wear and premature failure. It also will deliver the right amount of lubrication to extend the service life of your air tools.

Consists of 2 die cast bowls with transparent nylon sight gauges, a 40 micron filter element, and a connecting nipple.

Description	Catalog Number
Automatic Air Filter-Lubricator	FILL01
Air Hose, 10 ft. long; complete with quick connector	AIRH10

MARTINDALE HAND GRINDER - BUILT BY DUMORE



Description	Catalog Number
Model 10 Grinder with 1/4" collet and 1/8" reducing sleeve	DUMG10

Net Weight 3-1/2 lbs., Shipping Weight 5 lbs.

- Model 10
- 22,000 r.p.m.
- ▶ 1/10 h.p.
- ▶ 115 V. A.C.-D.C.
- Dimensions: 9-3/4" long x 2-3/4" diam.

Model 10 is ideal for full-shift duty in the tool room or in production bench grinding, de-burring, etc. It is forced-air cooled, and two precision bearings in steel seats assure positive rigidity. Model 10 uses high-speed steel or carbide burs up to 3/8" diam., or mounted wheels up to 1" diam. Has 1/4" collet and 1/8" reducing sleeve.

Model 10 is U/L approved and sold with our guarantee of satisfaction.



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Martindale Rotary Burs/Rotary Finning Burs catalog rev. 1 / Feb. 2019